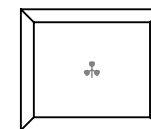
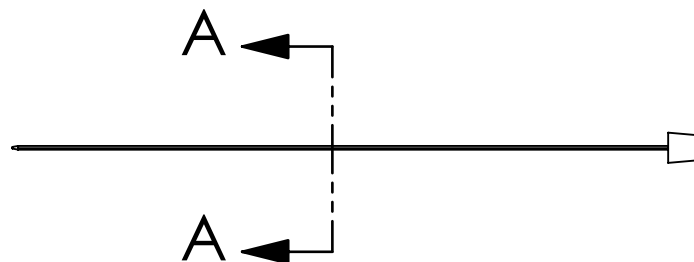


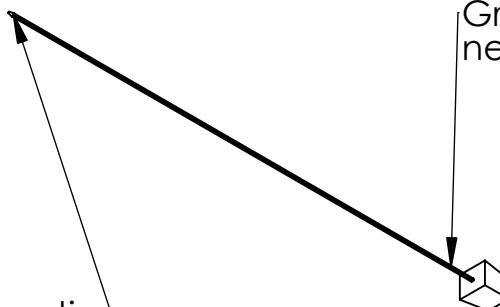
SECTION A-A  
SCALE 10 : 1

Shape of groove's cross-section not important, but round shape is preferred. Also, the grooves must be at least 0.250mm wide and deep.

Groove must stop at least 5 mm from trocar tip. May stop 10mm from tip.



Groove should continue through length of needle. May stop 10 mm from plastic base.



**PROPRIETARY AND CONFIDENTIAL**

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**UNLESS OTHERWISE SPECIFIED:**

DIMENSIONS ARE IN MM  
TOLERANCES: 0.01

INTERPRET GEOMETRIC  
TOLERANCING PER:

MATERIAL  
**Inconel 625**

FINISH

DO NOT SCALE DRAWING

**NAME**

DRAWN Santhi Elayaperumal

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

**DATE**

7/25/08

**TITLE:**

**18ga Stylet**

**DWG. NO.**

**18gaStylet**

**REV**

**SIZE  
A**

**WEIGHT:**

**SHEET 1 OF 1**